



Aluminum

0.04" & 0.08" Metal Signage — Glossy Finish

Coated aluminum panels for long-term indoor and outdoor identification, real estate and directional signage. Contour cut and rounded corners available.

Environment: Indoor & Outdoor | **Print sides:** Single or double-sided
Size: Custom / sheet nesting | **Longevity:** Long-term

COMMON USES	OPTIONS
• Directional signage • Real estate • Facility ID • Permanent outdoor signs	• Contour cut • Rounded corners • Single / double-sided

TECHNICAL DATA — COATING & FILM

Substrate gauges	0.04 in & 0.08 in primed treated aluminum
Application method	Reverse roll coat (typical coil coat)
Primer DFT	DC477 @ 0.05–0.15 mils (typical)
Topcoat DFT	0.75–0.85 mils
Total dry film thickness	0.80–1.00 mils
Pencil hardness	F–2H
Gloss	85+ @ 60°
Cure	100+ MEK double rubs
Color (standard face)	Straight white
Longevity	Long-term outdoor rated coating system
Print	UV direct print to face



Specifications are for guidance based on typical substrate data. Confirm final specs with Signs Fast & Affordable when ordering. High-resolution print-ready artwork recommended. Contour / custom cut paths must be reviewed on design-service jobs.